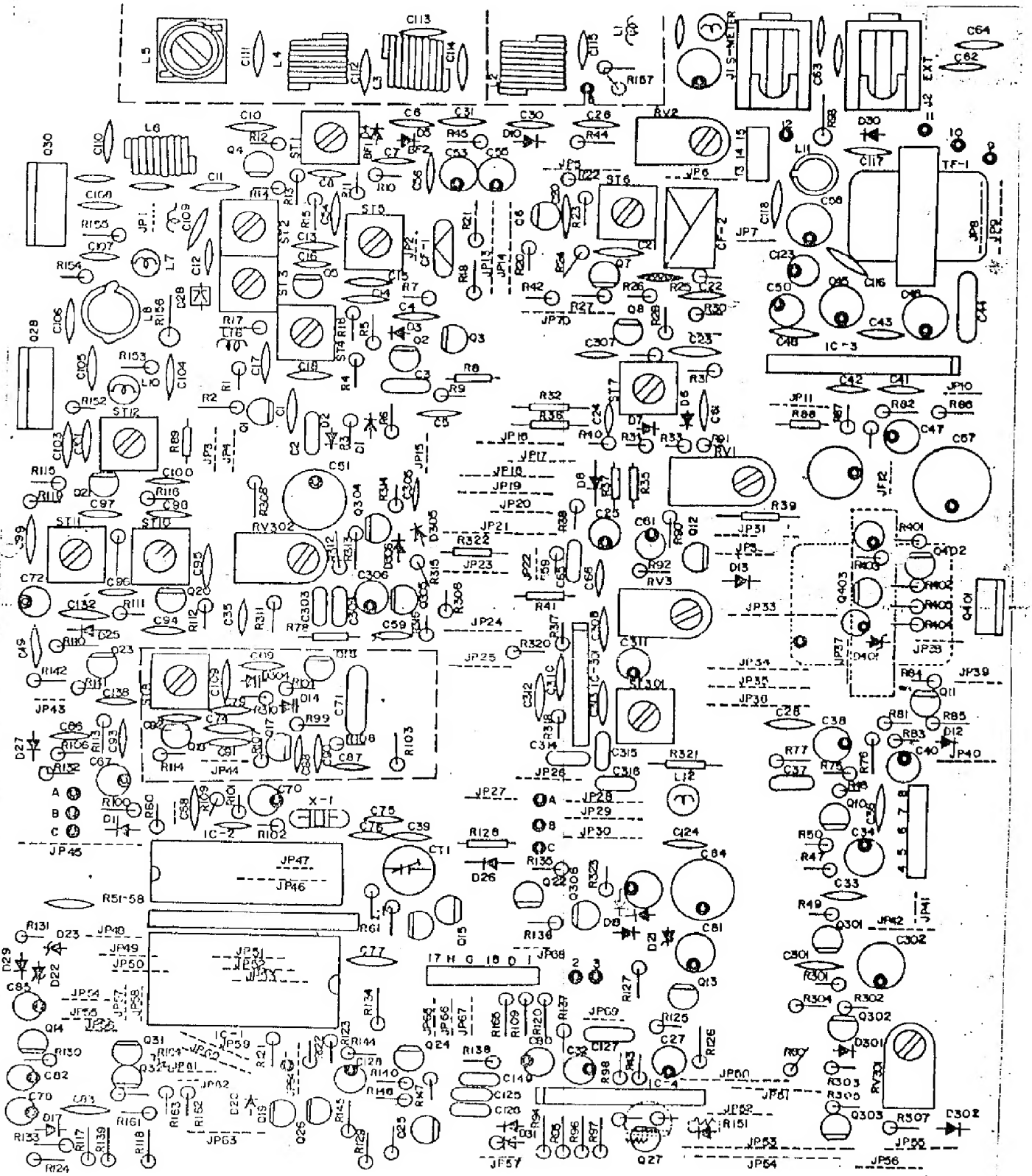Albrecht AE 4500 Parts Layout